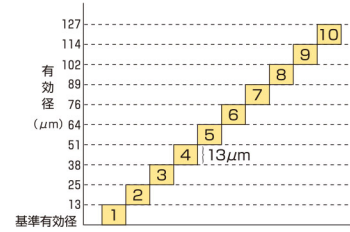


SL-TF



タフレットの精度番号の有効径位置



食付部山数

記号	山数
1C	1山
B	2山

呼び	ピッチ	食付精度	食付	精度	刃長	全長	柄径
M2	×0.4	B4	B	4	9	40	3
M2	×0.4	B5	B	5	9	40	3
M2	×0.4	B6	B	6	9	40	3
M2.3	×0.4	B4	B	4	9	42	3
M2.3	×0.4	B5	B	5	9	42	3
M2.3	×0.4	B6	B	6	9	42	3
M2.5	×0.45	B4	B	4	10	44	3
M2.5	×0.45	B5	B	5	10	44	3
M2.5	×0.45	B6	B	6	10	44	3
M2.6	×0.45	B4	B	4	10	44	3
M2.6	×0.45	B5	B	5	10	44	3
M2.6	×0.45	B6	B	6	10	44	3
M3	×0.5	1C5	1C	5	10	46	4
M3	×0.5	1C6	1C	6	10	46	4
M3	×0.5	1C7	1C	7	10	46	4
M3	×0.5	B5	B	5	10	46	4
M3	×0.5	B6	B	6	10	46	4
M3	×0.5	B7	B	7	10	46	4
M3.5	×0.6	1C5	1C	5	10	48	4
M3.5	×0.6	1C6	1C	6	10	48	4
M3.5	×0.6	1C7	1C	7	10	48	4
M3.5	×0.6	B5	B	5	10	48	4
M3.5	×0.6	B6	B	6	10	48	4
M3.5	×0.6	B7	B	7	10	48	4
M4	×0.7	1C6	1C	6	10	52	5
M4	×0.7	1C7	1C	7	10	52	5
M4	×0.7	1C8	1C	8	10	52	5
M4	×0.7	B6	B	6	10	52	5
M4	×0.7	B7	B	7	10	52	5
M4	×0.7	B8	B	8	10	52	5
M5	×0.8	1C6	1C	6	10	60	5.5
M5	×0.8	1C7	1C	7	10	60	5.5
M5	×0.8	1C8	1C	8	10	60	5.5
M5	×0.8	B6	B	6	10	60	5.5
M5	×0.8	B7	B	7	10	60	5.5
M5	×0.8	B8	B	8	10	60	5.5
M6	×1	1C7	1C	7	10	62	6
M6	×1	1C8	1C	8	10	62	6
M6	×1	1C9	1C	9	10	62	6
M6	×1	B7	B	7	10	62	6
M6	×1	B8	B	8	10	62	6
M6	×1	B9	B	9	10	62	6
M6	×0.75	1C6	1C	6	10	62	6
M6	×0.75	1C7	1C	7	10	62	6
M6	×0.75	1C8	1C	8	10	62	6
M6	×0.75	B6	B	6	10	62	6
M6	×0.75	B7	B	7	10	62	6
M6	×0.75	B8	B	8	10	62	6
M7	×1	1C7	1C	7	10	65	6.2
M7	×1	1C8	1C	8	10	65	6.2
M7	×1	1C9	1C	9	10	65	6.2
M7	×1	B7	B	7	10	65	6.2
M7	×1	B8	B	8	10	65	6.2
M7	×1	B9	B	9	10	65	6.2
M8	×1.25	1C7	1C	7	18	70	6.2
M8	×1.25	1C8	1C	8	18	70	6.2
M8	×1.25	1C9	1C	9	18	70	6.2
M8	×1.25	B7	B	7	18	70	6.2
M8	×1.25	B8	B	8	18	70	6.2
M8	×1.25	B9	B	9	18	70	6.2

呼び	ピッチ	食付精度	食付	精度	刃長	全長	柄径
M8	×1	1C7	1C	7	18	70	6.2
M8	×1	1C8	1C	8	18	70	6.2
M8	×1	1C9	1C	9	18	70	6.2
M8	×1	B7	B	7	18	70	6.2
M8	×1	B8	B	8	18	70	6.2
M8	×1	B9	B	9	18	70	6.2
M8	×0.75	1C7	1C	7	10	62	6.2
M8	×0.75	1C8	1C	8	10	62	6.2
M8	×0.75	1C9	1C	9	10	62	6.2
M8	×0.75	B7	B	7	10	62	6.2
M8	×0.75	B8	B	8	10	62	6.2
M8	×0.75	B9	B	9	10	62	6.2
M9	×1.25	1C7	1C	7	18	72	7
M9	×1.25	1C8	1C	8	18	72	7
M9	×1.25	1C9	1C	9	18	72	7
M9	×1.25	B7	B	7	18	72	7
M9	×1.25	B8	B	8	18	72	7
M9	×1.25	B9	B	9	18	72	7
M10	×1.5	1C7	1C	7	19	75	7
M10	×1.5	1C8	1C	8	19	75	7
M10	×1.5	1C9	1C	9	19	75	7
M10	×1.5	B7	B	7	19	75	7
M10	×1.5	B8	B	8	19	75	7
M10	×1.5	B9	B	9	19	75	7
M10	×1.25	1C7	1C	7	19	75	7
M10	×1.25	1C8	1C	8	19	75	7
M10	×1.25	1C9	1C	9	19	75	7
M10	×1.25	B7	B	7	19	75	7
M10	×1.25	B8	B	8	19	75	7
M10	×1.25	B9	B	9	19	75	7
M10	×1	1C7	1C	7	18	70	7
M10	×1	1C8	1C	8	18	70	7
M10	×1	1C9	1C	9	18	70	7
M10	×1	B7	B	7	18	70	7
M10	×1	B8	B	8	18	70	7
M10	×1	B9	B	9	18	70	7
M11	×1.5	B10	B	10	19	80	8
M11	×1	B9	B	9	18	70	8
M12	×1.75	1C8	1C	8	23	82	8.5
M12	×1.75	1C10	1C	10	23	82	8.5
M12	×1.75	1C12	1C	12	23	82	8.5
M12	×1.75	B8	B	8	23	82	8.5
M12	×1.75	B10	B	10	23	82	8.5
M12	×1.75	B12	B	12	23	82	8.5
M12	×1.5	1C8	1C	8	19	82	8.5
M12	×1.5	1C10	1C	10	19	82	8.5
M12	×1.5	1C12	1C	12	19	82	8.5
M12	×1.5	B8	B	8	19	82	8.5
M12	×1.5	B10	B	10	19	82	8.5
M12	×1.5	B12	B	12	19	82	8.5
M12	×1	1C7	1C	7	18	70	8.5
M12	×1	1C9	1C	9	18	70	8.5
M12	×1	1C11	1C	11	18	70	8.5
M12	×1	B7	B	7	18	70	8.5

FORMING TAPS (TAFLET)
盛上げタフレット(タフレット)

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シームレスタフレット
Seamless TAFLET

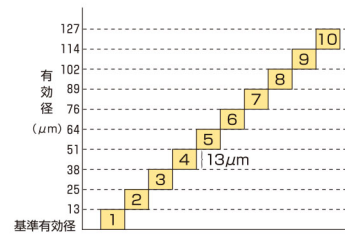
SL-TF



食付部山数

記号	山数
1C	1山
B	2山

タフレットの精度番号の有効径位置



呼び	ピッチ	食付精度	食付	精度	刃長	全長	柄径
M12 × 1	B9	B	9	18	70	8.5	
M12 × 1	B11	B	11	18	70	8.5	
M14 × 2	1C9	1C	9	26	88	10.5	
M14 × 2	1C11	1C	11	26	88	10.5	
M14 × 2	B9	B	9	26	88	10.5	
M14 × 2	B11	B	11	26	88	10.5	
M14 × 1.5	1C8	1C	8	19	88	10.5	
M14 × 1.5	1C10	1C	10	19	88	10.5	
M14 × 1.5	B8	B	8	19	88	10.5	
M14 × 1.5	B10	B	10	19	88	10.5	
M16 × 2	1C9	1C	9	26	95	12.5	
M16 × 2	1C11	1C	11	26	95	12.5	
M16 × 2	B9	B	9	26	95	12.5	
M16 × 2	B11	B	11	26	95	12.5	
M16 × 1.5	1C8	1C	8	19	95	12.5	
M16 × 1.5	1C10	1C	10	19	95	12.5	
M16 × 1.5	B8	B	8	19	95	12.5	
M16 × 1.5	B10	B	10	19	95	12.5	

呼び	ピッチ	食付精度	食付	精度	刃長	全長	柄径
M18 × 2.5	1C10	1C	10	33	100	14	
M18 × 2.5	1C12	1C	12	33	100	14	
M18 × 2.5	B10	B	10	33	100	14	
M18 × 2.5	B12	B	12	33	100	14	
M18 × 1.5	1C9	1C	9	19	95	14	
M18 × 1.5	1C11	1C	11	19	95	14	
M18 × 1.5	B9	B	9	19	95	14	
M18 × 1.5	B11	B	11	19	95	14	
M18 × 1	B8	B	8	18	80	14	
M18 × 1	B10	B	10	18	80	14	
M20 × 2.5	1C10	1C	10	33	105	15	
M20 × 2.5	1C12	1C	12	33	105	15	
M20 × 2.5	B10	B	10	33	105	15	
M20 × 2.5	B12	B	12	33	105	15	
M20 × 1.5	1C9	1C	9	19	95	15	
M20 × 1.5	1C11	1C	11	19	95	15	
M20 × 1.5	B9	B	9	19	95	15	
M20 × 1.5	B11	B	11	19	95	15	

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